Pure Component Equations

Fitting of Pure Component Equation Parameters

DDBSP – Dortmund Data Bank Software Package



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1 Introduction

PCPEquationFit fits parameters for a large variety of equations for pure component properties. Parameters can be stored in and retrieved from a parameter database, they can be plotted, and they can be used for calculations.

PCPEquationFit normally uses the pure component properties data bank which is a part of the Dortmund Data Bank. It can also be used to fit data from other data sources since tables can be pasted from the clipboard or loaded from files.

2 List of Equations

Property	Equation	
Liquid Viscosity T [K]	1. Andrade $\eta = e^{A + \frac{B}{T}}$	
η [mPa s]	2. Vogel $\eta = e^{A + \frac{B}{T + C}}$	
	3. DIPPR 101 $\eta = e^{A + \frac{B}{T} + C \ln T + DT^E}$	
	4. PPDS 9 $\eta = E \exp \left[A \left(\frac{C - T}{T - D} \right)^{\frac{1}{3}} + B \left(\frac{C - T}{T - D} \right)^{\frac{4}{3}} \right]$	
	5. Extended Andrade $\eta = e^{A + \frac{B}{T} + CT + DT^2 + ET^3}$	
	6. Polynomial in 1/T $\eta = A + \frac{B}{T} + \frac{C}{T^2} + \frac{D}{T^3} + \frac{E}{T^4}$	
Vapor Viscosity T[K] η [mPa s]	1. DIPPR 102 $\eta = \frac{A T^B}{1 + \frac{C}{T} + \frac{D}{T^2}}$	
	2. Polynomial $\eta = A + B \cdot T + CT^2 + DT^3 + ET^4$	

Property	Equation	
Saturated Vapor Pressure	1. Antoine $P=10^{A-\frac{B}{T+C}}$ (\rightarrow Other Units: T [°C], P [mmHg])	
T [K]	$P=10$ $T+C$ (Found thus, $T \in \mathcal{C}_{j}$, $T \in \mathcal{C}_{j}$)	
P [kPa]	2. Wagner 2.5,5 $P = \exp\left(\ln P_c + \frac{A(1-T_r) + B(1-T_r)^{1.5} + C(1-T_r)^{2.5} + D(1-T_r)^5}{T_r}\right)$	
	3. Wagner 3,6 $P = \exp\left(\ln P_c + \frac{A(1-T_r) + B(1-T_r)^{1.5} + C(1-T_r)^3 + D(1-T_r)^6}{T_r}\right)$	
	4. Cox $P = \exp\left[\ln 101.325 + e^{A+B\left(\frac{T}{T_B}\right) + C\left(\frac{T}{T_B}\right)^2} \left(1 - \frac{T_B}{T}\right)\right]$	
	5. DIPPR 101 $P = e$ (\brace Other Units: P [Pa])	
	6. Extended Antoine (Lonza) $P = \exp\left(A + \frac{B}{T + C} + DT + ET^2 + F \ln(T)\right)$ (\bigcirc Other Units: P [bar])	
	7. Extended Antoine (Aspen) $P = \exp\left(A + \frac{B}{T + C} + DT + E \ln(T) + F T^G\right)$ G=1 or G=2	
	8. Extended Antoine (Hysys) $P = \exp\left(A + \frac{B}{T + C} + D\ln(T) + ET^F\right)$ F=1 or F=2	
	9. Rarey2P $P = P_{atm} 10^{\left[\frac{(4.1012 + A)\left(\frac{T - B}{T - \frac{B}{8}}\right)}{T - \frac{B}{8}}\right]}$ $B \approx T_b$ $-1 < A < +1$	
	10. Xiang/Tan $P = P_c \cdot \exp\left(\ln T_R \cdot \left(A_1 + A_2(1 - T_R)^{1.89} + A_3 \cdot (1 - T_R)^{5.67}\right)\right)$	
	11. PVExpansion: $P = \exp\left(A + \frac{B}{T} + C\ln(T) + DT + ET^2 + \frac{F}{T^2} + GT^6 + \frac{H}{T^4}\right)$	
	12. Hoffman/Florin:	
	$P = \exp\left(A + B\left(\frac{1}{T} - 7.9151 \cdot 10^{-3} + 2.6726 \cdot 10^{-3} \cdot \log_{10}(T) - 0.8625 \cdot 10^{-6} \cdot T\right)\right)$	
	(►Other Units: P [Pa])	

Property	Equation		
Saturated Vapor Pressure	1. Mathias-Copeman Constants for EOS		
by EOS T [K]	$\alpha = \left(1 + m \cdot \left(1 - \sqrt{T_r}\right)\right)^2$		
P [kPa]	$m = c_1 + c_2 \cdot (1 - \sqrt{T_r}) + c_3 \cdot (1 - \sqrt{T_r})^2$		
	2. Twu-Bluck-Cunningham-Coon Constants for EOS		
	$\alpha = T_r^{(c_3 \cdot (c_2 - 1))} \cdot \exp\left(c_1 \cdot \left(1 - T_r^{(c_2 \cdot c_3)}\right)\right) (c_1, c_2, c_3 \text{ used in DDB programs})$		
	$\alpha = T_r^{(N \cdot (M-1))} \cdot \exp\left(L \cdot \left(1 - T_r^{(M \cdot N)}\right)\right)$ (L, M, N like original authors)		
	3. Melhem-Saini-Goodwin Constants for EOS		
	$\alpha = \exp\left(c_1 \cdot \left(1 - T_r\right) + c_2 \cdot \left(1 - \sqrt{T_r}\right)^2\right)$		
	4. Stryjek-Vera Constants for EOS		
	$\kappa = \kappa_0 + \kappa_1 \left(1 + \sqrt{T_r} \right) \left(0.7 - T_r \right)$		
	$\alpha = \left(1 + \kappa \left(1 - \sqrt{T_r}\right)\right)^2$		
	5. Stryjek-Vera-2 Constants for EOS		
	$\kappa = \kappa_0 + \left[\kappa_1 + \kappa_2 \left(\kappa_3 - T_r^{0.5}\right) \left(1 - T_r^{0.5}\right)\right] \left(1 + T_r^{0.5}\right) \left(0.7 - T_r\right)$		
	$\alpha = \left(1 + \kappa \left(1 - T_r^{0.5}\right)\right)^2$		
	6. Schwartzentruber/Renon/Watanasiri Constant for EOS		
	$P_{rm} = 0.37464 + 1.54226 \cdot \omega - 0.26992 \cdot \omega^2$		
	$\alpha = \left(1 + P_{rm} \cdot \left(1 - \sqrt{T_r}\right) - \left(1 - \sqrt{T_r}\right) \cdot \left(c_1 + c_2 \cdot T_r + c_3 \cdot T_r^2\right)\right)^2$		
Liquid Heat Capacity	1. Polynomial $c_p = A + BT + CT^2 + DT^3 + ET^4$		
T [K] c _p [J/mol K]	2. PPDS 15 $c_p = R\left(\frac{A}{\tau} + C\tau + D\tau^2 + E\tau^3 + F\tau^4\right)$ with $\tau = 1 - \frac{T}{T_c}$		

Property	Equation	
Ideal Gas Heat Capacity	1. Polynomial $c_p = A + BT + CT^2 + DT^3 + ET^4$	
T [K]	•	
c _p [J/mol K]	2. Aly-Lee, DIPPR 107 $c_p = a_0 + a_1 \left(\frac{\frac{a_2}{T}}{\sinh \frac{a_2}{T}} \right)^2 + a_3 \left(\frac{\frac{a_4}{T}}{\cosh \frac{a_4}{T}} \right)^2$	
	3. PPDS 2 $C_P = R(B + (C - B)y^2[1 + (y - 1)(D + Ey + Fy^2 + Gy^3)])$ with	
	$y = \frac{T}{A+T}$	
	4. Shomate $c_P = A + BT + CT^2 + DT^3 + \frac{E}{T^2}$	
	5. Wilhoit	
	$\frac{c_P}{R} = A + \left(\frac{B}{T^2}\right) \cdot \exp\left(\frac{-C}{T}\right) + D \cdot y^2 + \left(E - \frac{F}{(T-H)^2}\right) \cdot y^8 \text{with} y = \frac{T-G}{T+F}$	
Solid Heat Capacity	Polynomial $C_P = A + BT + CT^2 + DT^3 + ET^4$	
T[K]	-	
c _p [J/mol K]		

Property	Equation
Liquid (Saturated) Density Τ [K] ρ [kg/m³]	1. DIPPR 105 $\rho = \frac{A}{1 + \left(1 - \frac{T}{C}\right)^{D}}$ 2. Polynomial $\rho = A + B \cdot T + CT^{2} + DT^{3} + ET^{4}$
	3. Tait (pressure-dependent data) $P_{ref} = max(f(T), 1.01325) MPa \text{(Wagner-Equation)}$
	$\rho_{ref} = f(T) \frac{kg}{m^3} $ (DIPPR 105-Equation)
	$T_{reduced} = 100 T_R = \frac{T}{T_{reduced}}$ $C = c_0 + c_1 T_R$
	$B = b_0 + b_1 T_R + b_2 T_R^2 + b_3 T_R^3 + b_4 T_R^4$ $\rho = \frac{\rho_{ref}}{\Gamma_{R} + \rho_1 T_R}$
	$\rho = \frac{\rho_{ref}}{1 - C \ln \left[\frac{B + P}{B + P_{ref}} \right]}$ 4. DIPPR 116 (with additional addend ρ_{c} , the critical density)
	$\rho_{L} = \rho_{c} + \left[A \tau^{0.35} + B \tau^{\frac{2}{3}} + C \tau + D \tau^{\frac{4}{3}} \right] \text{ with } \tau = 1 - \frac{T}{T_{c}}$ 5. DIPPR 119
	$\rho = A + B \cdot \tau^{\frac{1}{3}} + C \cdot \tau^{\frac{2}{3}} + D \cdot \tau^{\frac{5}{3}} + E \cdot \tau^{\frac{16}{3}} + F \cdot \tau^{\frac{43}{3}} + G \cdot \tau^{\frac{110}{3}} \text{with} \tau = 1 - \frac{T}{T_c}$
Surface Tension T [K] σ [N/m]	1. Polynomial $\sigma = A + BT + CT^2 + DT^3 + ET^4$ 2. Short DIPPR 106 $\sigma = A(1 - T_R)^n$ with $T_R = \frac{T}{T_R}$
O [IVIII]	3. $\sigma = A(T - T_C)^B$
	4. Full DIPPR 106 $\sigma = A (1 - T_r)^{B + CT_r + DT_r^2 + ET_r^3}$ with $T_r = \frac{T}{T_c}$
	5. PPDS 14 $\sigma = A \cdot \tau^B \cdot (1 + C \cdot \tau)$ with $\tau = 1 - \frac{T}{T_c}$

Property	Equation	
Second Virial Coefficient T [K]	1. $B_{ii} = \frac{A}{\sqrt{T}} + \frac{B}{T}$ 2. DIPPR 104 $B_{ii} = A + \frac{B}{T} + \frac{C}{T^3} + \frac{D}{T^8} + \frac{E}{T^9}$	
B _{ii} [cm³/mol]		
Heat of Vaporization T [K] H _{vap} [J/mol]	1. DIPPR 106 $H_{Vap} = A \left(1 - \frac{T}{T_C}\right)^{B+C\left(\frac{T}{T_C}\right) + D\left(\frac{T}{T_C}\right)^2 + E\left(\frac{T}{T_C}\right)^3}$	
	2. Extended Watson $H_{Vap} = a(c-T)^b + d$	
	3. PPDS 12 $H_{Vap} = R T_c \left(A \tau^{\frac{1}{3}} + B \tau^{\frac{2}{3}} + C \tau + D \tau^2 + E \tau^6 \right)$ with $\tau = 1 - \frac{T}{T_c}$	
	4. Pitzer/Carruth/Kobayashi $H_{vap} = A \cdot \tau^{\frac{1}{3}} + B \cdot \tau^{\frac{2}{3}} + C \cdot \tau$ with $\tau = 1 - \frac{T}{T_c}$	
Liquid Thermal Conductivity	1. Polynomial $\lambda = A + BT + CT^2 + DT^3 + ET^4$ 2. PPDS 8 $\lambda = A \left(1 + B\tau^{\frac{1}{3}} + C\tau^{\frac{2}{3}} + D\tau \right)$ with $\tau = 1 - \frac{T}{T_c}$ 1. PPDS 3 $\lambda = \frac{\sqrt{T_r}}{A + \frac{B}{T_r} + \frac{C}{T_r^2} + \frac{D}{T_r^3}}$ with $T_r = \frac{T}{T_c}$	
T [K] λ [W/m K]		
Vapor Thermal Conductivity T [K] λ [W/m K]		
Isothermal Compressibility	Linear Interpolation	
Thermal Expansion Coefficient	Linear Interpolation $P_m = a \left(\left(\frac{T_m}{T_{m(normal)}} \right)^c - 1. \right)$ 1. Polynomial $\lambda = A + BT + CT^2 + DT^3 + ET^4$	
Melting Temperature (Pressure Dependency)		
Dielectric Constants of Liquids, Permittivity Τ K], ε [.]		
1 17], 6 [.]		

3 Using the program

3.1 Initial Dialog

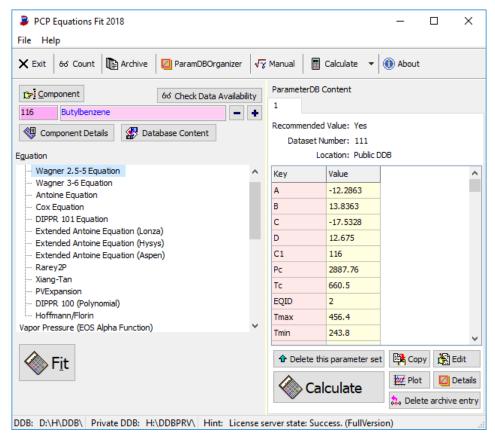


Figure 1 Main PCPEquationFit Dialog

Component

Isoprene

Component Details

The program's start dialog contains three major parts:

- 1. The components area allows
 - 1. selecting components
 - 2. displaying component details with the component editor
 - 3. displaying the content of the Dortmund Data Bank for the selected component
 - 4. verifying if enough data sets or points are available (this is only a hint, since there might be further constraints)
- 2. The list of equations. The list is organized hierarchically. The methods are summarized below the property they describe.
- 3. The parameter data set shows the current content of the ParameterDDB.

The toolbar buttons are mainly short cuts for the "File" and "Help" menus.

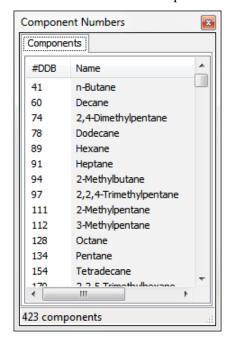
6ర Check Data Availability

Database Content

3.2 File Menu

• Open Component Numbers File

This function allows loading a file with a list of DDB component numbers. Such component files can be created, for example, in the component selection dialog or in the main Dortmund Data Bank program from search results. The data set numbers are shown in a separate window.



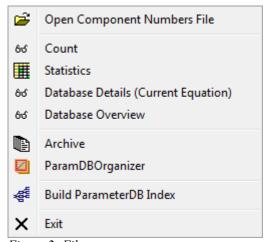


Figure 2: File menu

A click on a line sets the component number in the main fit window.

Count

Count shows the number of available parameter data sets for the current model.



Figure 3: Parameter Data Set Count

Statistics

Statistics creates a table with an overview over all equations

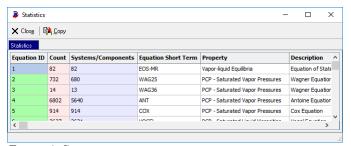


Figure 4: Statistics

Database Details (Current Equation)

This function creates a table with all data sets available for the current equation.

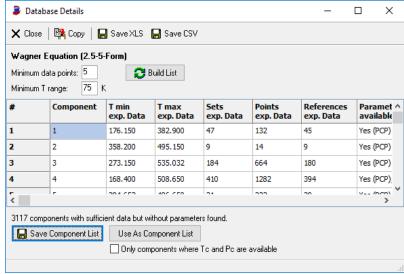


Figure 5: Database Details (Current Equation)

Database Overview

This functions creates a table with the number of components for experimental data in the Pure Component Properties part of the Dortmund Data Bank are available for the single equations.

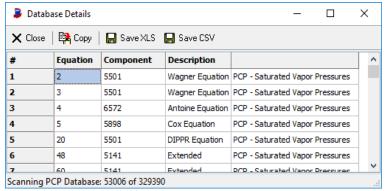


Figure 6: Database Overview

Archive

See chapter "Fit Archive" on page 27.

• ParamDBOrganizer

This function call the program for managing the parameter data base. This program is described in a separate PDF ("ParameterDDBOrganizer.pdf").

Build ParameterDB Index

This will rebuild the component index of the parameter data base. This is normally done automatically when needed. This function is only needed if changes outside PCPEquationFit have been made.

3.3 Help Menu

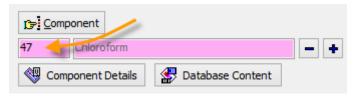
The help menu contains a button which brings this PDF help up and an "About" button which shows some information about the program.



Figure 7: Help menu

3.4 Component Selection

DDB component numbers can be typed directly in the component field.



After a *Return* the component name is added.

The buttons allow to navigate through the DDB component list.

The button calls the component selection dialog

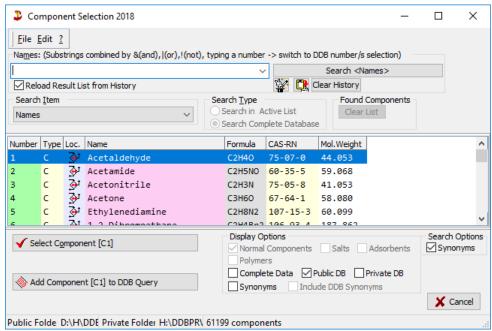


Figure 8 Component Selection

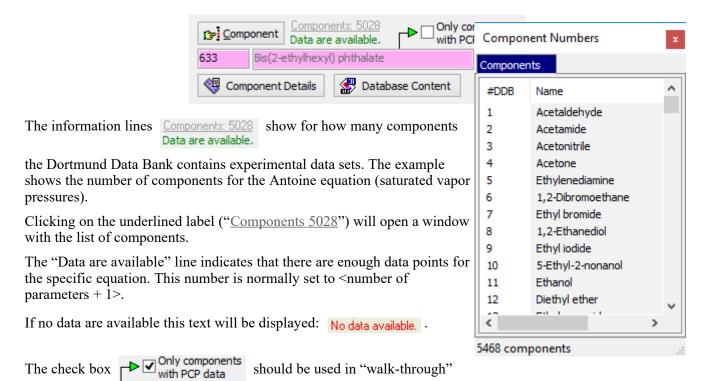
which is described in details in other documents.

3.5 Check Data Availability

6ర Check Data Availability

This button starts a search in the pure component property data bank for experimental data for the currently selected equation.

When this search is finished the "Check Data Availability" is hidden and information about the availability of data is shown.



mode where a list of components is in work. If checked this will avoid the display of components without experimental data points.

A detailed description of all component selection features is available in the "Component Management" documentation.

3.6 Fit

After the component and the equation has been selected and the program indicates that enough data points are available (Data are available.) the *Fit* button displays a model specific dialog with **almost** the same content for the different models.



The used example for showing a typical fit is the Wagner 2.5-5 equation for saturated vapor pressures.

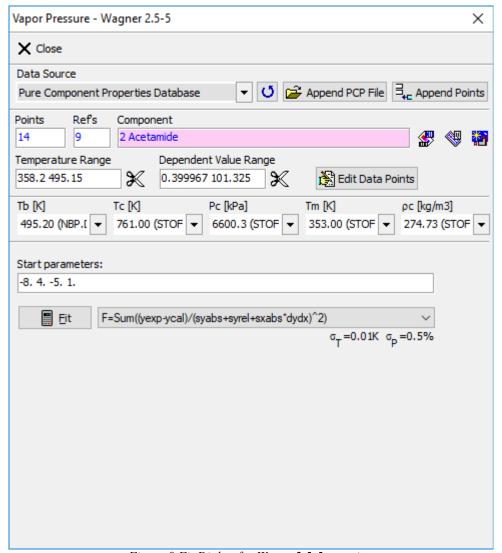
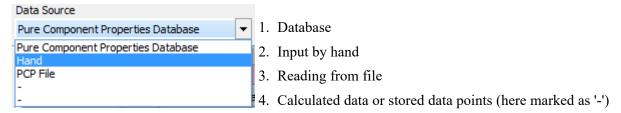


Figure 9 Fit Dialog for Wager 2.5-5 equation

The dialog displays the data source – which is in most cases the pure component properties data bank. All possible sources are



The "Append PCP File" would allow to append data from an external file.

The dialog displays the number of available data points and the number of different references (number of different authors) and repeats the display of the component name. The two buttons besides the name invoke the component editor and the Dortmund Data Bank program.

The temperature and pressure range are also displayed. These limits are editable and can be used to cut points by increasing the lower limit or decreasing the upper limit. The knife button will actually throw the points

outside the given ranges away. The "Edit Data Points" allows to modify the data from the data sources. It uses the "Input by Hand" dialog.

The normal boiling point (T_b) , the critical data (T_c, P_c, ρ_c) , and the melting point (T_m) are read from pure component basic files (not from the pure component properties data bank).

The lower part of the dialog is model specific but contains in most cases starting parameters and a selection for an objective function where appropriate.

3.6.1 Input by Hand

If this input mode is selected a dialog with a data grid is shown where the user can either type or paste or load data.

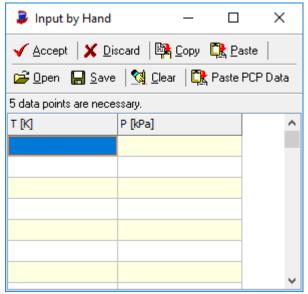


Figure 10 Input by Hand

3.6.2 Fit Results

After pressing the *Fit* button the fit will start and present a "New Parameters" box when it's finished:

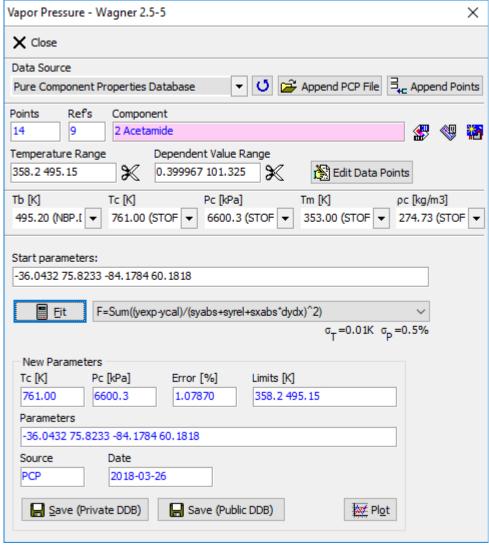


Figure 11 Fit Result

This box shows the new parameters, a mean error, the used temperature limits, the data source and the current date and in some cases additionally used constants like in this example T_c and P_c .

These entries will be stored in the ParameterDDB if one of the "Save" buttons will be pressed.

3.6.3 Plot

For an overview on the fit quality PCPEquationFit provides several plots.

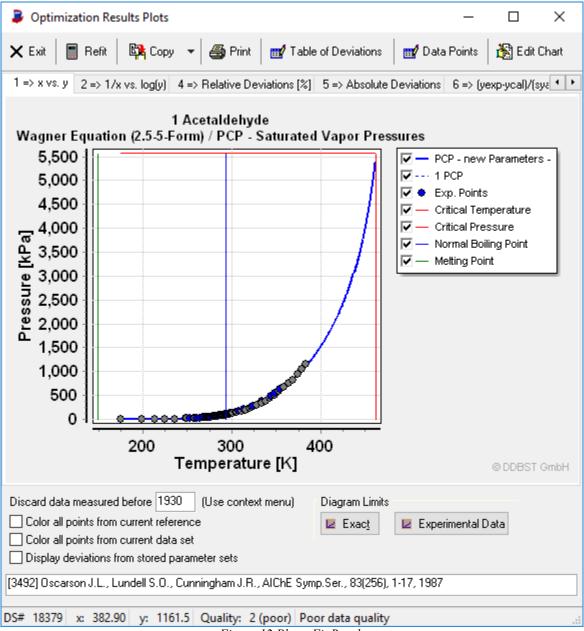
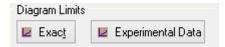


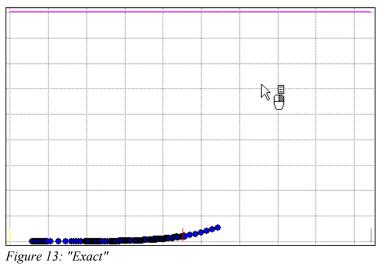
Figure 12 Plot – Fit Result

The list of plots slightly varies from model to model. Always the same is the rubber band drawn from the mouse cursor to the nearest point. Detailed information of this point are displayed in the status line. Additionally the reference is shown below the tool bar.

The "Experimental Data" button adjusts the diagram so that the experimental data are filling the chart window.



This is useful in the cases where critical data and melting points are shown and the experimental data are available only for a smaller range. The "Exact" button restores the original diagram so that all data are shown.



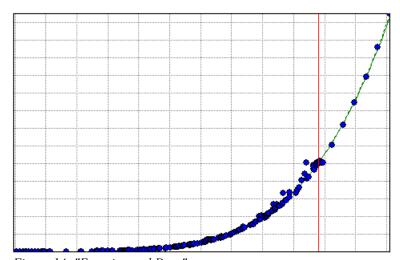


Figure 14: "Experimental Data"

Through a context menu on the plot it is possible to

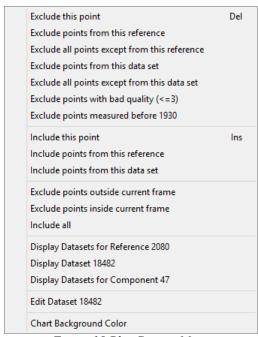


Figure 15 Plot Context Menu

- 1. Exclude points (either single or by criteria)
- 2. Include formerly excluded points
- 3. Display data sets shown in the chart (either single or a list of data sets for the current component or reference)
- 4. Call the data sets editor
- 5. Change the background color

Additionally a complete list of deviations can be created ("Table of Deviations" tool button) and the diagram can be copied to the Windows clipboard or printed.

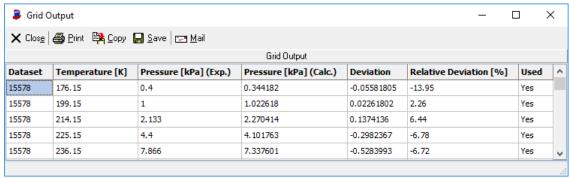


Figure 16 Table of Deviations

The "Data Points" tool button opens a dialog where all data points are listed. This dialog can be used to include and exclude data points.

This function has been added because of points occupying exactly the same position (exactly same data) which makes it impossible to select all these points by mouse.

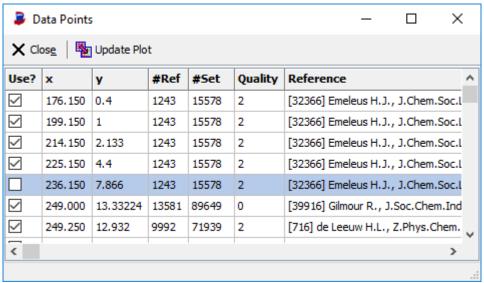


Figure 17: Data Points Selection

If points have been excluded it is necessary to start a new fit by the "Refit" button to the fit dialog allowing to store the modified parameters.

4 Understanding the ParameterDDB Data Set Display

+ Onderstand		
Key	Value	
Α	-8,41515	
В	4,65592	
С	-6,26863	
D	1,7655	
C1	12	
Pc	3637,57	
Tc	466,7	
EQID	2	
Tmax	466,74	
Tmin	250,046	
User	Cordes	
COUNT	1	
DateD	16	
DateM	6	
DateY	1994	
Error	0,092	
SETNUM	12	
Source	PCP	
LOCATION	0	
AUTOSELECT	true	
SourceFile	PARAM.WAG	

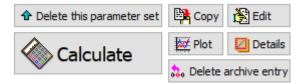
Figure 18 Parameter Data Set

The ParameterDDB contains key/value pairs. The keys describe the values. The grid shows the list of keys and the values belonging to them.

- 1. The keys "A", "B", "C", "D" and so on are the parameters of the equations.
- 2. "C1" is the DDB component number. Its name can be found in the component editor.
- 3. "Pc", "Tc" are critical temperature and pressure. Other possible entries are e.g. "Tb".
- 4. "EQID" is the internal equation number.
- 5. "Tmax" and "Tmin" are the upper and lower temperature limits of the experimental data used. Please regard these values also as validity range for the equation.
- 6. "User" specifies the person who stored the parameter dataset.
- 7. "DateD", "DateM", "DateY" specify the date when the dataset has been stored.
- 8. "Error" gives the model and fit specific error.
- 9. "Source" specifies the source of the data points which have been used for the fit.
- 10. "Location" specifies if the parameter set is stored in the public DDB (0) or in the private DDB (1) or, if missing or another number, some other location.
- 11. "AUTOSELECT" is necessary if more than one dataset is available for a component and a single equation. It specifies the preferred parameter set.

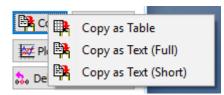
12. "SourceFile" is given in some cases and specifies a file from which the set has been imported.

5 Working with a Parameter Data Set



5.1 Copy

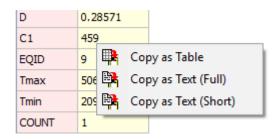
The data set grid will be copied to the windows clipboard as it is displayed in Figure 18 (source) and Figure 19 (destination).



Three formats are supported:

- 1. "Copy as Table" with key and value separated by tab.
 This is useful for pasting the content into a spreadsheet.
- 2. "Copy as Text (Full)" with key and value separated by the equation sign ("="). This is a useful format for pasting into text processors.
- 3. "Copy as Text (Short) with key and value separated by the equation sign ("=") but limited to parameters and validity limits. This is a useful format for pasting into mails.

The Copy function are also available in a context menu of the parameter grid.



A	Α	В	
1	Key	Value	
2	Α	70.136	
3	В	0.256971	
4	С	507	
5	D	0.28571	
6	C1	459	
7	EQID	9	
8	Tmax	506	
9	Tmin	209.15	
10	COUNT	1	
11	Error	9.16E-05	
12	DC+a+	1	

Figure 19 Data set pasted in spreadsheet

5.2 Edit

The editor is another view on the parameter data set grid. The grid is now editable and new values can be typed in the Value column.

The Key column is not directly editable but new keys (

New Key

Can be added and keys with empty values will

be removed automatically when the data set is saved.

The "Recommended Value" check mark should be set if more than one data set is available for the same component and equation and the current data set should be preferred over all others.

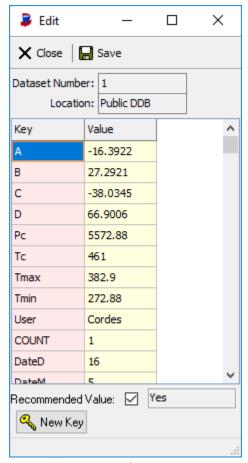


Figure 20: Data set editor

5.3 Plot

This plot shows the stored equation parameters together with points from the pure component properties data bank. It's the same plot as used in the fit procedure with the exception that some editing functions are not available – like removal of data points.

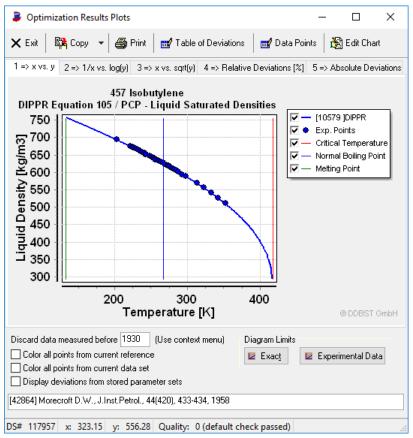


Figure 21: Plot output

5.4 Details

This function displays a more detailed and explanatory view on the current parameter set. It is part of the ParamDDBOrganizer program.

This program is described in detail in the separate document "ParameterDDBOrganizer.pdf".

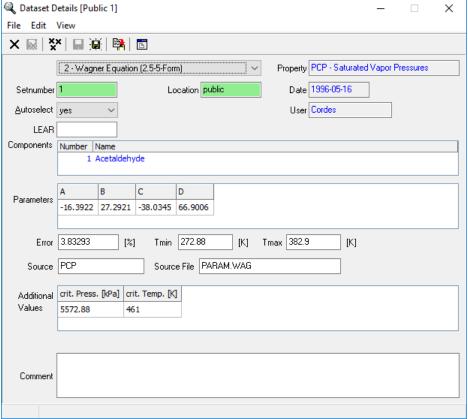
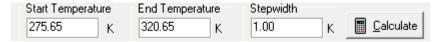


Figure 22 Data set details

5.5 Calculate

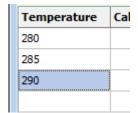
Stored parameter sets can be used to calculate the property at arbitrary temperatures.

It is either possible to calculate values in a temperature range where start and end temperature as well as a step



width can be specified

or single values typed in the data grid.



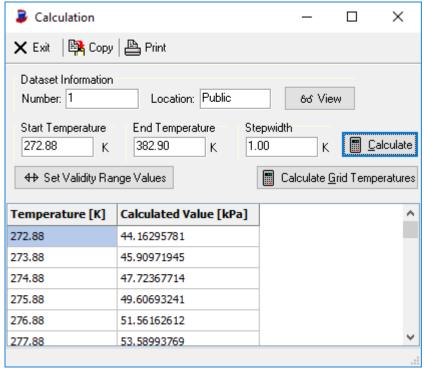


Figure 23: Calculate properties with stored parameters

6 Fit Archive

PCPEquationFit stores a history of fitted parameters and used data sets. This archive is accessible through the tool bar button

The archive is intended to be the memory of all fits. It should allow to save the data which have been used for the fit and to restore them and perform a full re-fit under the same conditions as done originally. This goal is currently not perfectly achieved.

The archive dialog itself (Figure 24) shows a list of of parameter sets identified by component number and model description separated for the public and private data banks.

The details grid shows the x and y, the reference number and the data set number and in the "Used" column a "+" if the value has been used in the fit or a "-" if the point has been excluded.

The "Refit" button creates a fit dialog for the given equation and component with the stored data points (Figure 25).

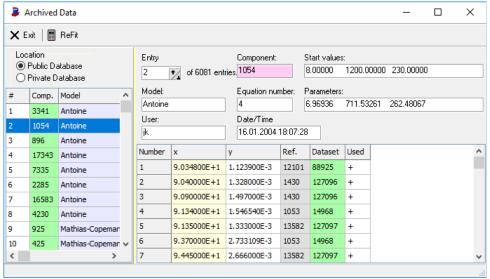


Figure 24 Fit archive

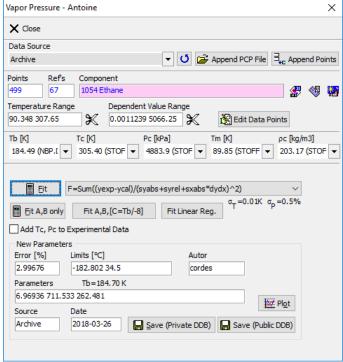


Figure 25 Refit with archived data

7 T_c/P_c Evaluation

PCPEquationFit allows with this function the evaluation of experimental pure component critical data and saturated vapor pressures together with calculated and estimated values.

For a full investigation it is necessary to have at least a parameter set for a vapor pressure equation and the Artist program package should also be present since it is used for displaying estimated critical data.

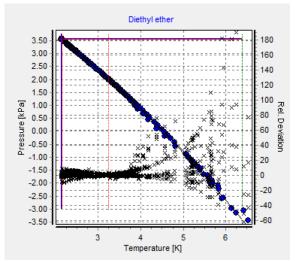
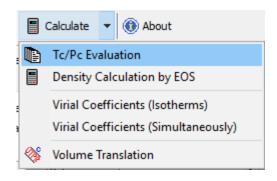


Figure 26 Critical Data Evaluation - Plot

The "Options" page allows selecting vapor pressure equations from PCPEquationFit and T_c and P_c estimation methods from Artist.



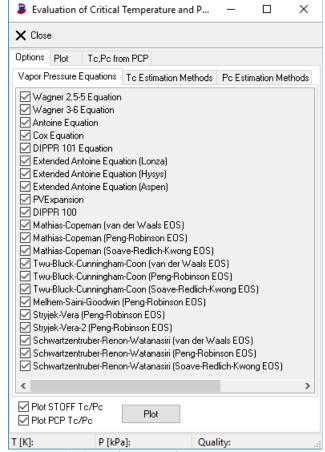


Figure 27 Critical Data Evaluation - Vapor Pressure Equations

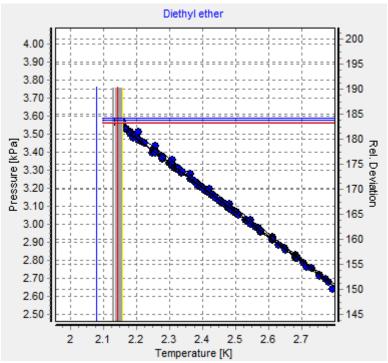


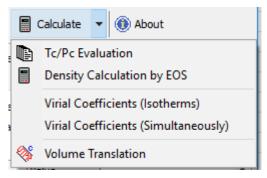
Figure 28: Zoomed in for Critical Point

The resulting diagram shows all experimental, calculated, and estimated data points in a Temperature vs. Pressure plot. Deviations are shown in the same diagram with its scale on the diagram's right side.

The diagram allows switching between "T vs. P" and "1000/T vs. log₁₀ P" and the display of the deviations can be switched on and off.

The important point is the end point of the vapor pressure curve. The experimental and estimated critical T_c and P_c are shown as horizontal and vertical line. The intersections give a hint where the correct critical point lies.

8 Density Prediction by Equation of State



This dialog

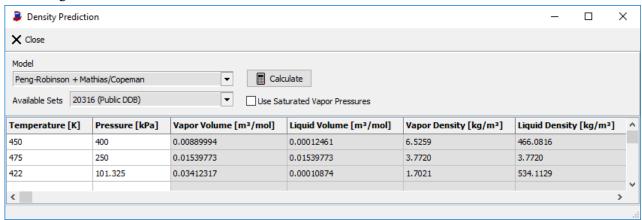


Figure 29: Density Prediction

can be used to calculate liquid and vapor densities and volumes of pure components by equation of states. The supported equations of state are the same which can be used to regress α function parameters in the main dialog and the regressed α function parameters are used also for this density calculation.

Input for the calculation by the equation of state are temperatures and pressures. The pressure can either be given directly or the saturated vapor pressure can be used. The saturated vapor pressure would be determined by the equation of state.

	Temperature [K]	Pressure [kPa]
	450	1541.280771
7	475	2318.513690
	422	922.802849

Figure 30: Using saturated vapor pressures

9 Virial Coefficients

Original Author: Romana Laznickova

9.1 Isotherms

9.1.1 Rationale

The sub program ISOTHERM calculates second and third virial coefficients from qualified isothermal gasphase PVT-data. The program also allows to compare the data sets and judge their quality.

9.1.2 Application Flow

The program allows either to load a pure component properties file containing PVT data or searches the datasets itself after a component has been selected.

The data from this list are sorted by temperature and data points measured at the same temperatures are collected and combined in isotherms.

These isotherms are searched for applicable data. For the calculation of virial coefficients only data up to $\frac{3}{4}$ of the critical density are used. Near the critical isotherm, at reduced temperatures between T_r =0.95 and T_r =1.2, only data with densities up to $\frac{1}{2}$ of the critical density are used. If an isotherm has at least two data points in the specified range it will be used to regress the second and third virial coefficients.

The virial coefficients are regressed by an optimizing algorithm which minimizes the sum of the squared errors of the compressibility factor. The quality of the optimization can be judged by the absolute and relative deviation in the compressibility factor and the density of the regressed virial equation from the experimental values. The regression quality is also characterized by the numbers square root from the mean squared error of the compressibility factor and the density. Additionally the program determines a maximum pressure (PmaxB), which gives a real density value for a virial equation made up only with the second coefficient B.

The results are listed on screen giving an overview over all temperatures. Regression results are given for all temperatures where experimental data points have been available. The experimental datasets are listed together with the regressed second and third virial coefficients, the maximum pressure (PmaxB), the absolute and relative density deviation and both characterization numbers.

9.1.3 Description of the Graphics Output

The main chart is the display of $\frac{Compressibility Factor-1}{Density}$ against the density. The virial equation build

with B and C is a straight line in this case. The axis intercept on the y-axis is the second virial coefficient B and slope of the straight line is the third virial coefficient C. This projection allows evaluating the quality of the optimization in a very clear way. For isotherms where B and C have been obtained a calculated line is included.

There are four other charts which display differences between the experimental values and the correlation:

- 1. Absolute deviation in the density,
- 2. Relative deviation in the density,
- 3. Absolute deviation in the compressibility factor,
- 4. Relative deviation in the compressibility factor against the density.

The chart also includes the critical density.

9.1.4 Mathematical and Physical Relations

9.1.4.1 Display of Compressibility Factor-1 against Density

This presentation is based on the relation for second virial coefficient

$$B = \lim_{d \to 0} \left(\frac{z - 1}{d} \right)$$

and the third virial coefficient

$$C = \lim_{d \to 0} \left(\frac{\partial \left(\frac{z - 1}{d} \right)}{\partial d} \right)$$

The equation evolved up to the third virial coefficient

$$z=1+B*d+C*d^2$$

is a straight line in the presentation of $\frac{Compressibility Factor - 1}{Density}$ against density.

$$\frac{z-1}{\rho} = B + C \cdot \rho$$

Because virial coefficients are normally shown in molar units (B [cm³*mol⁻¹], C[cm⁶*mol⁻²]) and densities in [kg*m³] the ordinate shows $\frac{Compressibility Factor - 1}{Density}$ in [cm³*mol⁻¹] and the abscissa shows densities in

[kg*m⁻³]. If the third virial coefficient shall be determined graphically from this presentation it is necessary to convert both units.

9.1.4.2 Optimization

The optimization routine searches for a combination of the second and third virial coefficients where the sum of squares of errors of the compressibility factor is minimal.

$$F = \sum_{i} (z_{i} - zcalc_{i})^{2} \stackrel{!}{=} Min$$

i runs over all experimental data points for a specified isotherm. The compressibility factor z_i is calculated from the measured temperature T, pressure P_i , and density ρ_i .

$$z_i = \frac{P_i \cdot M}{\rho_i \cdot R \cdot T}$$

The virial equation calculates the compressibility factor $zcalc_i$ for the experimental density ρ_i

$$z_{calc,i}=1+B'\cdot\rho_i+C'\cdot\rho_i^2$$

with

$$B' = \frac{B}{M}$$
 and $C' = \frac{C}{M^2}$

Equation 8

The minimum of the objective function F=F(B',C') is determined mathematically exact. The necessary condition for a minimum is the existence of a combination of the second and third virial coefficients that the partial derivations of the objective function by B' and C' are zero.

$$\frac{\partial F}{\partial B'} = 0$$
 and $\frac{\partial F}{\partial C'} = 0$

These conditions lead to linear equation system.

$$\sum_{i} \frac{P_{i} \cdot M}{R \cdot T} - \rho_{i} - B' \cdot \sum_{i} \rho_{i}^{2} - C' \cdot \sum_{i} \rho_{i}^{3} = 0$$

$$\sum_{i} \frac{P_{i} \cdot M \cdot \rho}{R \cdot T} - \rho_{i}^{2} - B' \cdot \sum_{i} \rho_{i}^{3} - C' \cdot \sum_{i} \rho_{i}^{4} = 0$$

This equation system is solved by the Gauß-Jordan method. The results are the second and third virial coefficients B' and C' in mass units. These values are converted by equations (8) into molar units. The program displays the second virial coefficient in [cm³*mol⁻¹] and the third in [cm⁶*mol⁻²].

9.1.4.3 Evaluation of the Optimization Quality

The goodness of the optimization can be evaluated by the difference between the experimental values and the calculated values.

- absolute deviation in the density $\rho_i \rho_{calc,i}$
- relative deviation in the density $\frac{\rho_i \rho_{calc,i}}{\rho_i} \cdot 100.$
- absolute deviation in the compressibility factor
 z_i-z_{calc,i}
- · relative deviation in the compressibility factor

$$\frac{z_i - z_{calc,i}}{z_i} \cdot 100.$$

These deviations are determined for all experimental values.

Additional quality numbers are square root from the mean squared error of the compressibility factor

$$\sqrt{\sum_{i} \frac{\left(z_{i} - z_{calc,i}\right)^{2}}{n}}$$

and the square root from the mean squared error of the density

$$\sqrt{\sum_{i} \frac{(\rho_{i} - \rho_{calc, i})^{2}}{n}}$$

These number are obtained only from the experimental values used in the optimization. n is the number of these values.

9.1.4.4 Pressure PmaxB

A virial equation with only B is quadratic against the density. If the second virial coefficient is negative, it depends on the pressure if the quadratic equation yields real solutions for the density. The pressure PmaxB is the maximum pressure where the equation with only B yields a real solution.

$$PmaxB = -\frac{R \cdot B}{4 \cdot B}$$

9.1.5 Practical Tips

This program only calculates virial coefficients from measured values in a reasonable range, despite this statement it is still necessary to carefully evaluate the results.

- Experimental values might be distributed only in a narrow range which might lead to an arbitrary result depending on scattering.
- If the densities are very small the experimental error will increase.

9.1.6 Gas Constant, Molar Mass, Critical Density

This program uses the gas constant $R=8.3144 \frac{J}{K \cdot mol}$. The molar mass and the critical density are taken from the DDB file STOFF.

9.2 All Data Simultaneously

9.2.1 Rationale

The simultaneous correlation can be used for the evaluation of PVT data sets, especially for non-isothermal data (see previous chapter 32 "Isotherms" for isothermal data). Additionally the program allows to select data sets and interpolation between different data. The implemented virial equation regresses the second and third virial coefficient and uses a two-parameter temperature relation. Therefore the correlation needs at least four points in a system.

9.2.2 Problem Description

The correlation is a three-dimensional problem. T_i , P_i , ρ_i are lying on a surface. This surface has to be described by the virial equation with second and third coefficient and a two-parameter temperature function. Because it is hard to obtain meaningful three-dimensional graphical displays the program uses a projection of the $P\rho T$ space to the $P\rho$ (pressure against density) plain. The virial equation is drawn as a series of isothermal $P=f(\rho)$ curves.

9.2.3 Regression

The objective function is

$$F = \sum_{i} (z_{i} - z_{calc,i})^{2} \rightarrow Min \text{ with } z = \frac{P_{i} \cdot M}{\rho \cdot R \cdot T_{i}}$$

The virial equation is

$$z_{calc,i} = 1 + B_i \cdot \left(\frac{\rho_i}{M}\right) + C_i \cdot \left(\frac{\rho_i}{M}\right)^2 \quad \text{with M [kg/mol], B [m³/mol], C [m⁶*mol⁻²]}$$

The two-parameter temperature dependence for the second virial coefficient B is

$$B_i = \frac{b_1}{T_i^{0.5}} + \frac{b_2}{T_i}$$

Two-parameter temperature dependence for the third virial coefficient C is

$$C_i = \frac{C_1}{T_i^{1.2}} + \frac{C_2}{T_i^{10}}$$

The exact mathematical solution ($\frac{\partial F}{\partial b_1} = 0, \frac{\partial F}{\partial b_2} = 0, \frac{\partial F}{\partial c_1} = 0, \frac{\partial F}{\partial c_2} = 0$) leads to the linear equation system:

$$A_{11} \cdot x_1 + A_{12} \cdot x_2 + A_{13} \cdot x_3 + A_{14} \cdot x_4 = D_1$$

$$A_{21} \cdot x_1 + A_{22} \cdot x_2 + A_{23} \cdot x_3 + A_{24} \cdot x_4 = D_1$$

$$A_{31} \cdot x_1 + A_{32} \cdot x_2 + A_{33} \cdot x_3 + A_{34} \cdot x_4 = D_1$$

$$A_{41} \cdot x_1 + A_{42} \cdot x_2 + A_{43} \cdot x_3 + A_{44} \cdot x_4 = D_1$$

with

$$b_1 = x_1, b_2 = x_2, c_1 = x_3, c_2 = x_4$$

$$A_{11} = \frac{1}{M^{2}} \cdot \sum_{i} \frac{\rho_{i}^{2}}{T_{i}} \quad A_{12} = \frac{1}{M^{2}} \cdot \sum_{i} \frac{\rho_{i}^{2}}{T_{i}^{1.5}} \quad A_{13} = \frac{1}{M^{3}} \cdot \sum_{i} \frac{\rho_{i}^{3}}{T_{i}^{1.7}} \quad A_{14} = \frac{1}{M^{3}} \cdot \sum_{i} \frac{\rho_{i}^{3}}{T_{i}^{10.5}}$$

$$A_{21} = \frac{1}{M^{2}} \cdot \sum_{i} \frac{\rho_{i}^{2}}{T_{i}^{1.5}} \quad A_{22} = \frac{1}{M^{2}} \cdot \sum_{i} \frac{\rho_{i}^{2}}{T_{i}^{2}} \quad A_{23} = \frac{1}{M^{3}} \cdot \sum_{i} \frac{\rho_{i}^{3}}{T_{i}^{2.2}} \quad A_{24} = \frac{1}{M^{3}} \cdot \sum_{i} \frac{\rho_{i}^{3}}{T_{i}^{11}} \quad \gamma$$

$$A_{31} = \frac{1}{M^{3}} \cdot \sum_{i} \frac{\rho_{i}^{3}}{T_{i}^{1.7}} \quad A_{32} = \frac{1}{M^{3}} \cdot \sum_{i} \frac{\rho_{i}^{3}}{T_{i}^{12.2}} \quad A_{33} = \frac{1}{M^{4}} \cdot \sum_{i} \frac{\rho_{i}^{4}}{T_{i}^{2.4}} \quad A_{34} = \frac{1}{M^{4}} \cdot \sum_{i} \frac{\rho_{i}^{4}}{T_{i}^{11.2}}$$

$$A_{41} = \frac{1}{M^{3}} \cdot \sum_{i} \frac{\rho_{i}^{3}}{T_{i}^{10.5}} \quad A_{42} = \frac{1}{M^{3}} \cdot \sum_{i} \frac{\rho_{i}^{3}}{T_{i}^{11}} \quad A_{43} = \frac{1}{M^{4}} \cdot \sum_{i} \frac{\rho_{i}^{4}}{T_{i}^{11.2}} \quad A_{44} = \frac{1}{M^{4}} \cdot \sum_{i} \frac{\rho_{i}^{4}}{T_{i}^{20}}$$

$$\begin{split} D_{1} &= \sum_{i} \left(\frac{P_{i}}{R \cdot T_{i}^{1.5}} - \frac{\rho_{i}}{T_{i}^{0.5} \cdot M} \right) \\ D_{2} &= \sum_{i} \left(\frac{P_{i}}{R \cdot T_{i}^{2}} - \frac{\rho_{i}}{T_{i}^{0.5} \cdot M} \right) \\ D_{3} &= \sum_{i} \left(\frac{P_{i}}{M \cdot R \cdot T_{i}^{2.2}} - \frac{\rho_{i}^{2}}{T_{i}^{1.2} \cdot M} \right) \\ D_{4} &= \sum_{i} \left(\frac{P_{i}}{M \cdot R \cdot T_{i}^{11}} - \frac{\rho_{i}^{2}}{T_{i}^{10} \cdot M} \right) \end{split}$$

This equation system is solved by the Gauß-Jordan method. The results are

$$b_1[m^3 \cdot mol^{-1} \cdot K^{0.5}]$$

 $b_2[m^3 \cdot mol^{-1} \cdot K]$
 $c_1[m^6 \cdot mol^{-2} \cdot K^{1.2}]$
 $c_2[m^6 \cdot mol^{-2} \cdot K^{10}]$

On screen the values are multiplied by 10^6 for b_1 and b_2 , and 10^{12} for c_1 and c_2 (m \Rightarrow cm).

9.2.4 Short Tutorial

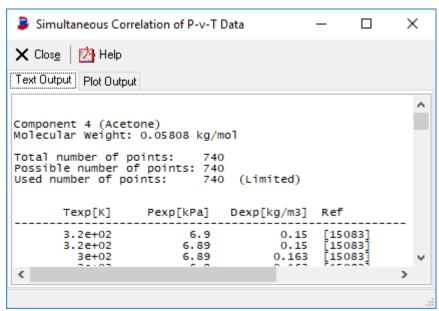


Figure 31: Start Screen

Start Screen, Figure 31, shows the start screen. The PVT data are either obtained from the DDB pure component properties database if a component is selected or loaded from a PCP interface file which has been created by another program.

After selecting a component or loading a file the program display the ranges in density, pressure, and temperature and allows here to set new limits.

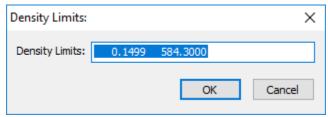


Figure 32: Density Limits

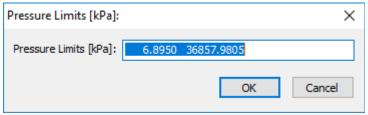


Figure 33: Pressure Limits

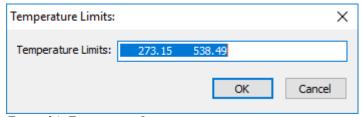


Figure 34: Temperature Limits

After these dialogs the program immediately regresses the virial coefficients and display a result. The result list gives

- 1. name of component with its molecular weight,
- 2. number of points given and used,
- 3. the experimental values either from file or database,
- 4. used temperature, pressure, and density limits,
- 5. the regressed b_1 , b_2 , c_2 , c_3 values,
- 6. examples if the B and C at 353 K,
- 7. a table with experimental and calculated data,
- 8. error numbers for specifying the quality of the regression.

The plot output displays six charts.

- 1. normal plot (no isotherms)
- 2. B against T
- 3. C against T
- 4. relative compressibility factor deviation

- 5. compressibility factor deviation
- 6. relative density deviation
- 7. density deviation
- 8. normal plot: P against molar density

The plot output has a context menu (see Figure 35) which allows to display the experimental data in the database retrieval program or all the data coming from a single reference or some component details.



Figure 35

Additionally it allows to select data from a single reference for correlation. In this case the program re-correlates b_1 , b_2 , c_1 , c_2 only from this reference's data sets.

The chart contains some additional lines which are the critical density, 0.5 and 0.75 of the critical density, a zero line and the critical pressure, if the ordinate shows pressure values.

10 Volume Translation

VTPR uses a volume translation based on the difference between the experimental volume and the volume calculated by the Peng-Robinson equation of state at T=T_c*0.7. This temperature is normally quite close to the normal boiling point. PSRK normally does not use a volume translation for the Redlich-Kwong EOS but it can use such a correction, in principle.

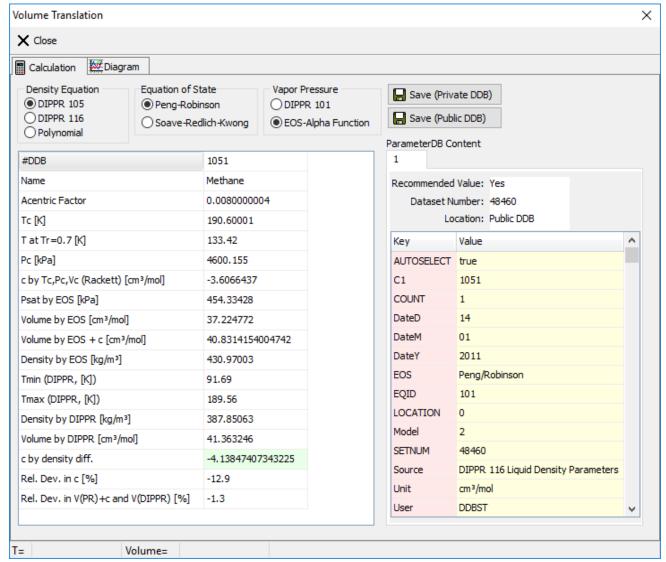
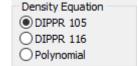


Figure 36: Volume Translation - Calculation

In this dialog the volumes calculated by the equations DIPPR 105, DIPPR 116, or Polynomial. The left table shows the calculation result with the volume translation value c in light green.



volume by DIPPK [CMP/MOI]	34.241330
c by density diff.	-4.4146890275163
Rel. Dev. in c [%]	17.1

The right table shows the already stored values in the parameter data bank.

The "Diagram" page shows the different calculated volume $(1/\rho)$ curves, a vertical line at $T_c*0.7$ and experimental values from the pure component property data base.

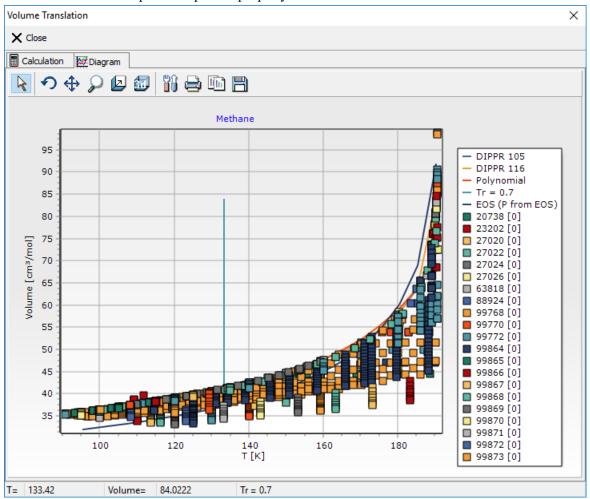


Figure 37: Volume Translation - Diagram

11 Simultaneous Regression of α Function Parameters

A simultaneous fitting tool for α parameters is available for Mathias-Copeman constants for Soave-Redlich-Kwong (used in PSRK) and for Twu-Bluck-Cunningham-Coon constants (used in VTPR).

The fitting routine supports the simultaneous fit of parameters to vapor pressures, heats of vaporization, second

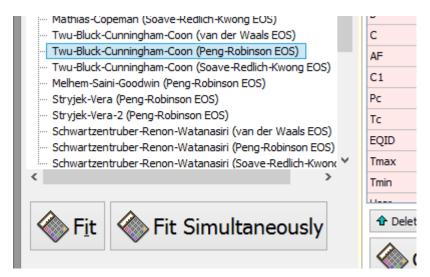


Figure 38: Start simultaneous fit

virial coefficients, and liquid heat capacities.

The calculation dialog allows

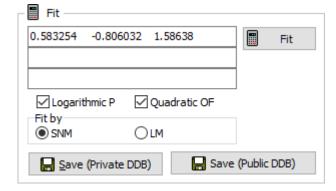
- 1. selecting or editing the appropriate critical temperature and pressure
- Tc [K] Pc [kPa]
 562.90 (STOFF) ▼ 4417.8 (STOFF) ▼

- 2. setting weights for the different properties
- 3. setting temperature and property ranges (cutting data points)



- 4. selecting the objective function with regard to the pressure (logarithmic or not) and with regard to all properties (quadratic or linear)
- 5. selecting the optimization routine (Simplex-Nelder-Mead or Levenberg-Marquardt)
- 6. plotting the calculated properties together with experimental data from the PCPDDB.

The found parameters can be stored in the public (from DDBST) or private data bank (for custom parameters).



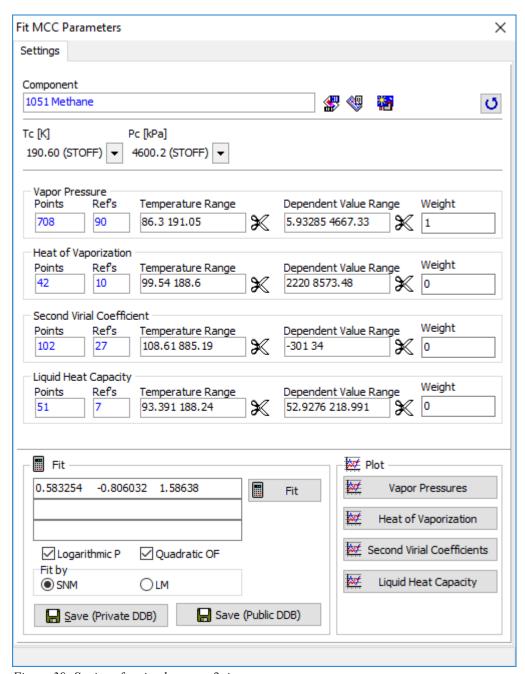


Figure 39: Settings for simultaneous fitting